
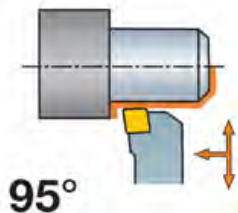

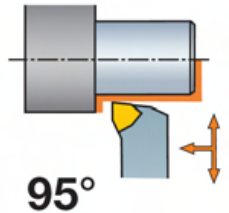

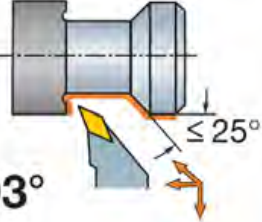

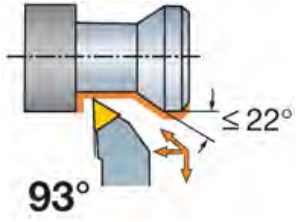

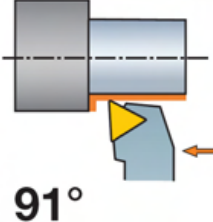

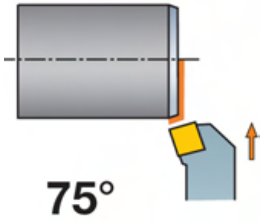

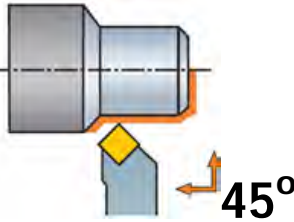

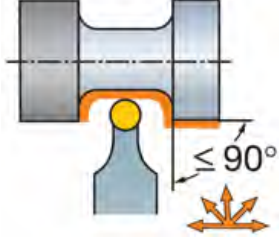

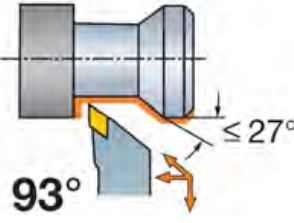

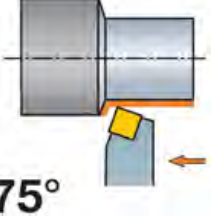

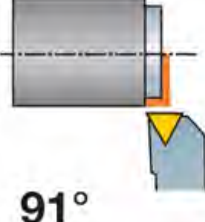

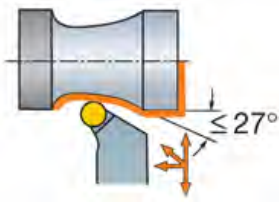


Table 2.1. Selection of the cutting tool based upon the contour of the part

Insert	Tool cutting edge angle	Insert	Tool cutting edge angle
C 	 95°	W 	 95°
V 	 93° $\leq 25^\circ$	T 	 93° $\leq 22^\circ$
T 	 91°	S 	 75°
S 	 45°	R 	 $\leq 90^\circ$
B 	 93° $\leq 27^\circ$	S 	 75°
T 	 91°	R 	 $\leq 27^\circ$