

# EXPANDER GLOBAL CNC Department

## CNC Setup Information

Machine \_\_\_\_\_  
 Operator \_\_\_\_\_  
 Customer \_\_\_\_\_

CAD File \_\_\_\_\_  
 Revision \_\_\_\_\_

Material \_\_\_\_\_

## Workholding Information

Jaws \_\_\_\_\_  
 Z offset \_\_\_\_\_  
 Part Stickout \_\_\_\_\_

Special Instructions \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Turret No.

tool description	insert	nose rad	spindle dir	left/right	holder type
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					

setup pics