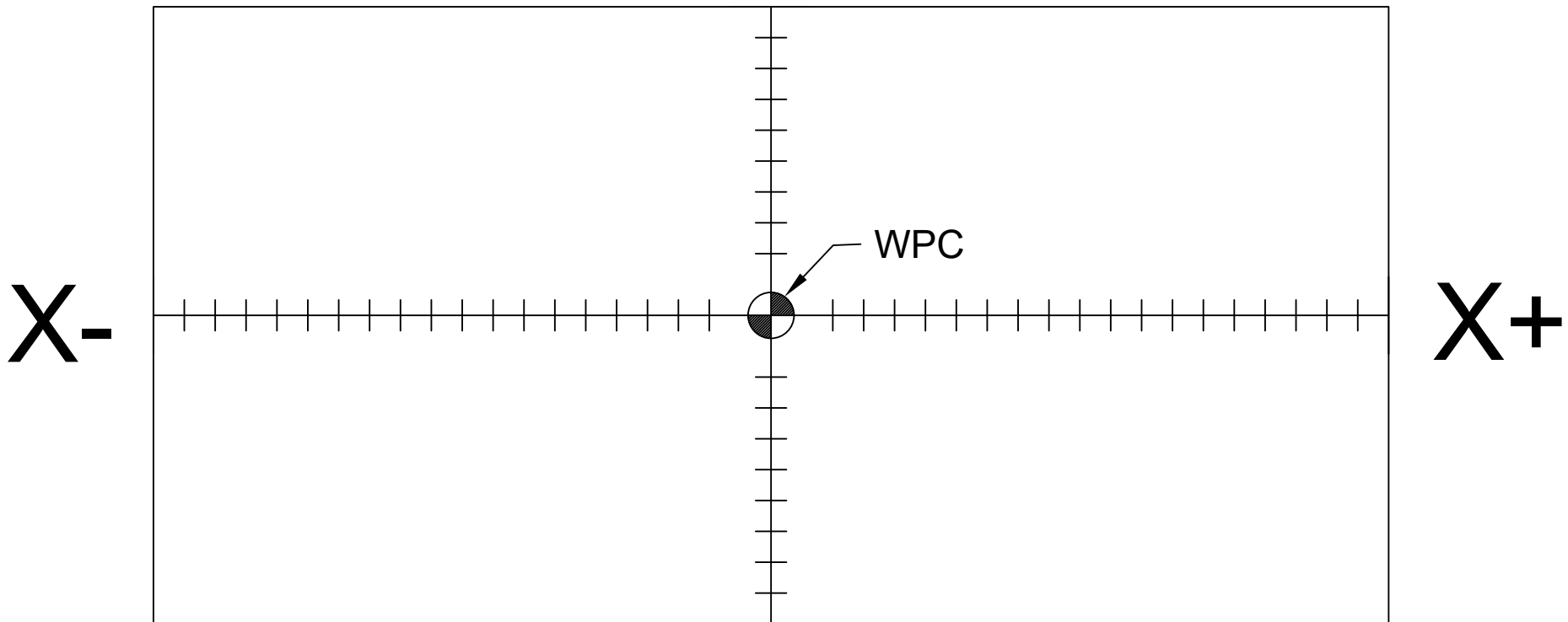


MILL CARTESIAN CO-ORDINATES

Y+



Y-